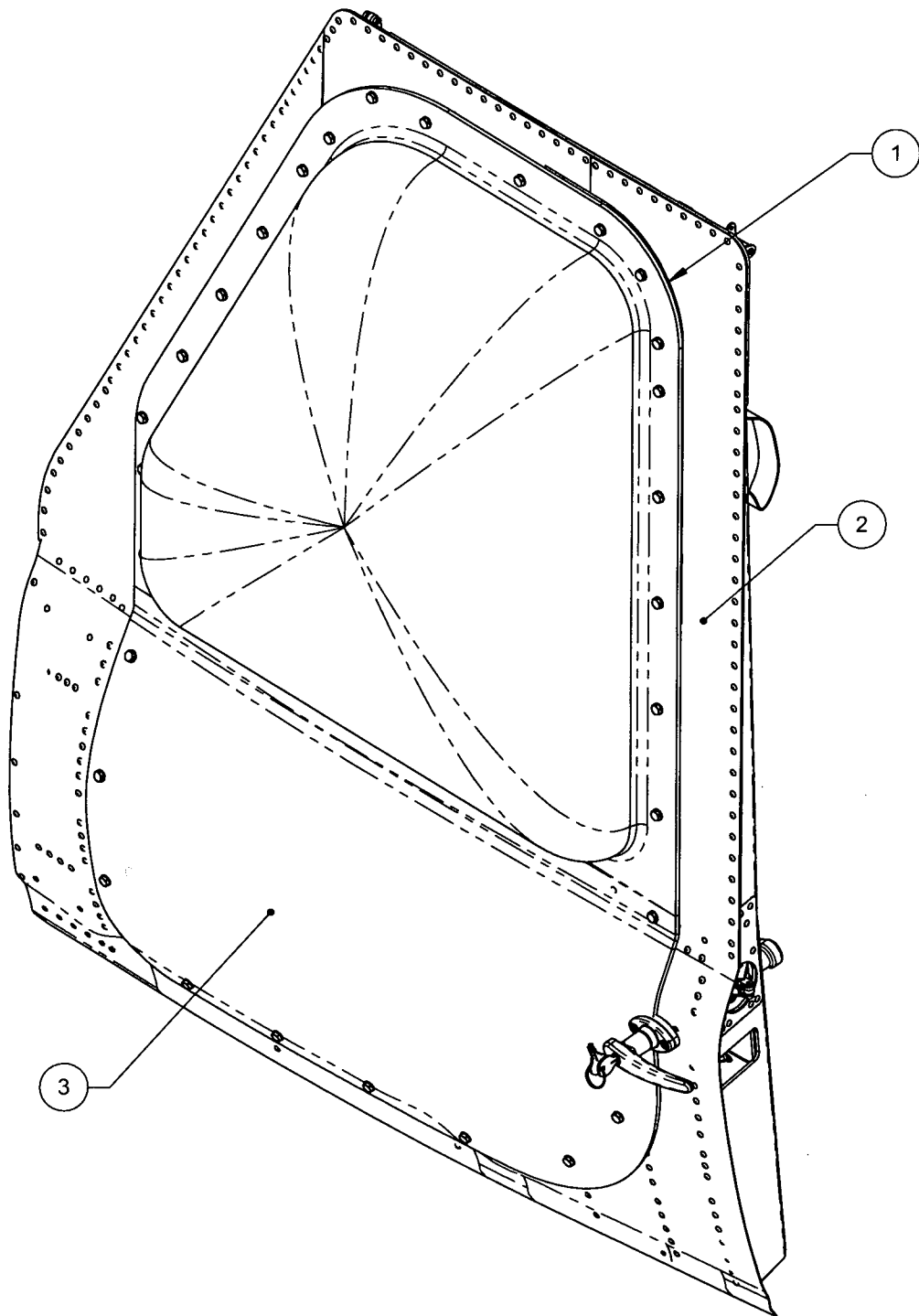


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4584-041	DOOR ASSY, HALF COMFORT WINDOW (LH)
1	1	D3802-1-135	WINDOW SEAL
2	1	D4465-041	MED BELL DOOR ASSY (LH)
3	1	D4502-1	HALF HEIGHT COMFORT WINDOW
4	28	AN3-6A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	30	NAS1149D0332J	WASHER



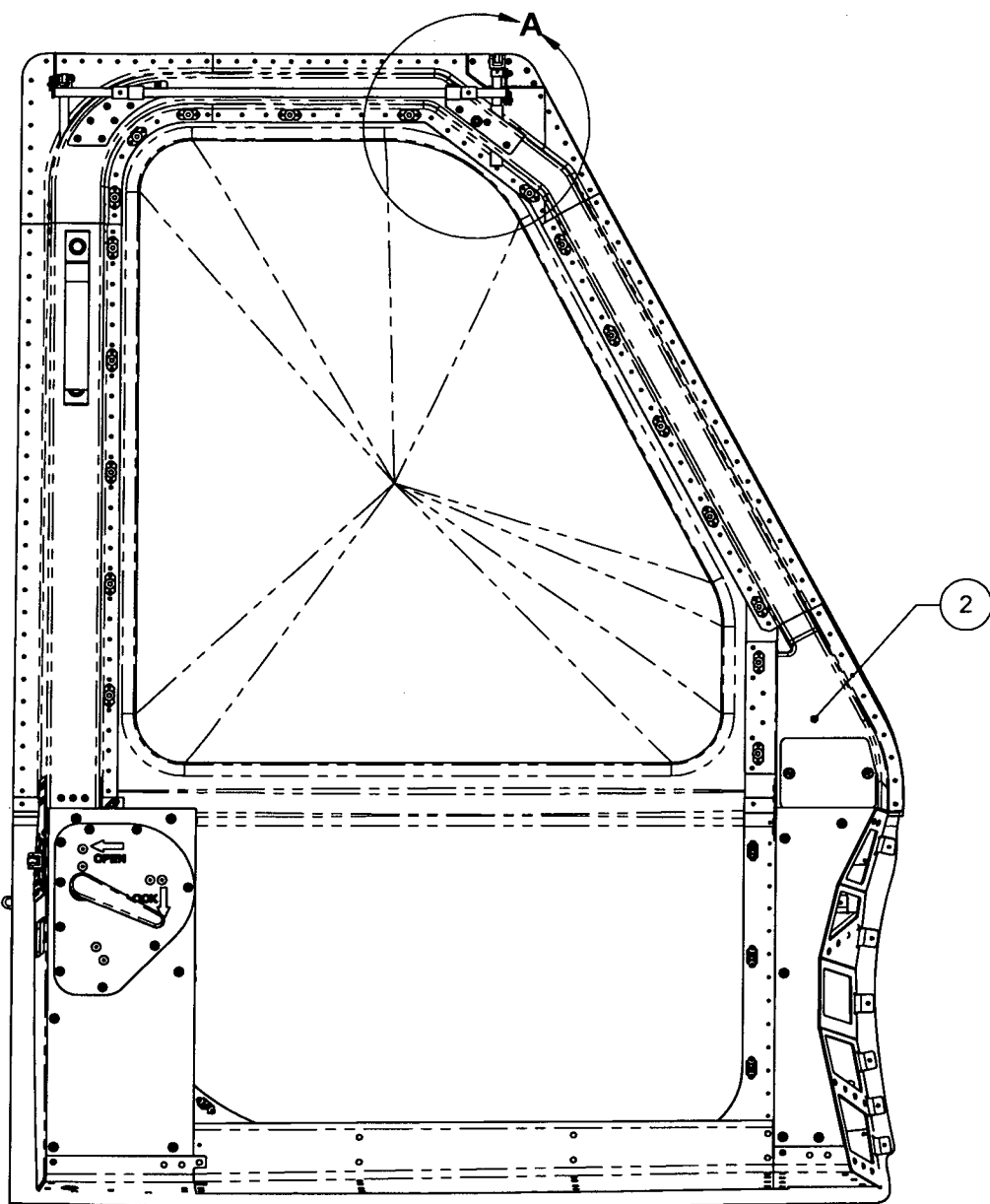
D4584-041 DOOR ASSY, HALF COMFORT WINDOW (LH)

NOTES:

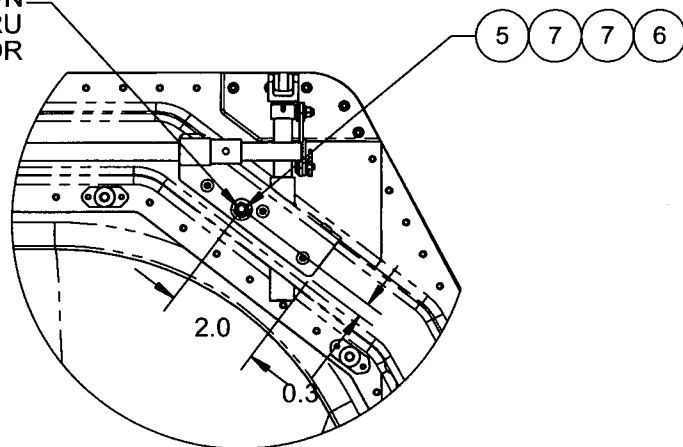
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 29.58 lbs

RELEASED
2012-11-29
NP

C	ADDED -042 (RH CONFIGURATION). 1 WINDOW FASTENER DELETED.	AJS	12.10.16
B	VIEWS UPDATED FOR REDESIGNED DOOR STRUCTURE.	AJS	12.09.11
A	NEW ISSUE	AJS	12.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JP	DRAWING NO. D4584 REV. C SHEET 1 OF 4	
MFG. APPR.	JP		
APPROVED	NP	TITLE DOOR ASSY, HALF COMFORT WINDOW SCALE NTS	
DE APPR.	NP		
DATE	12.10.16	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

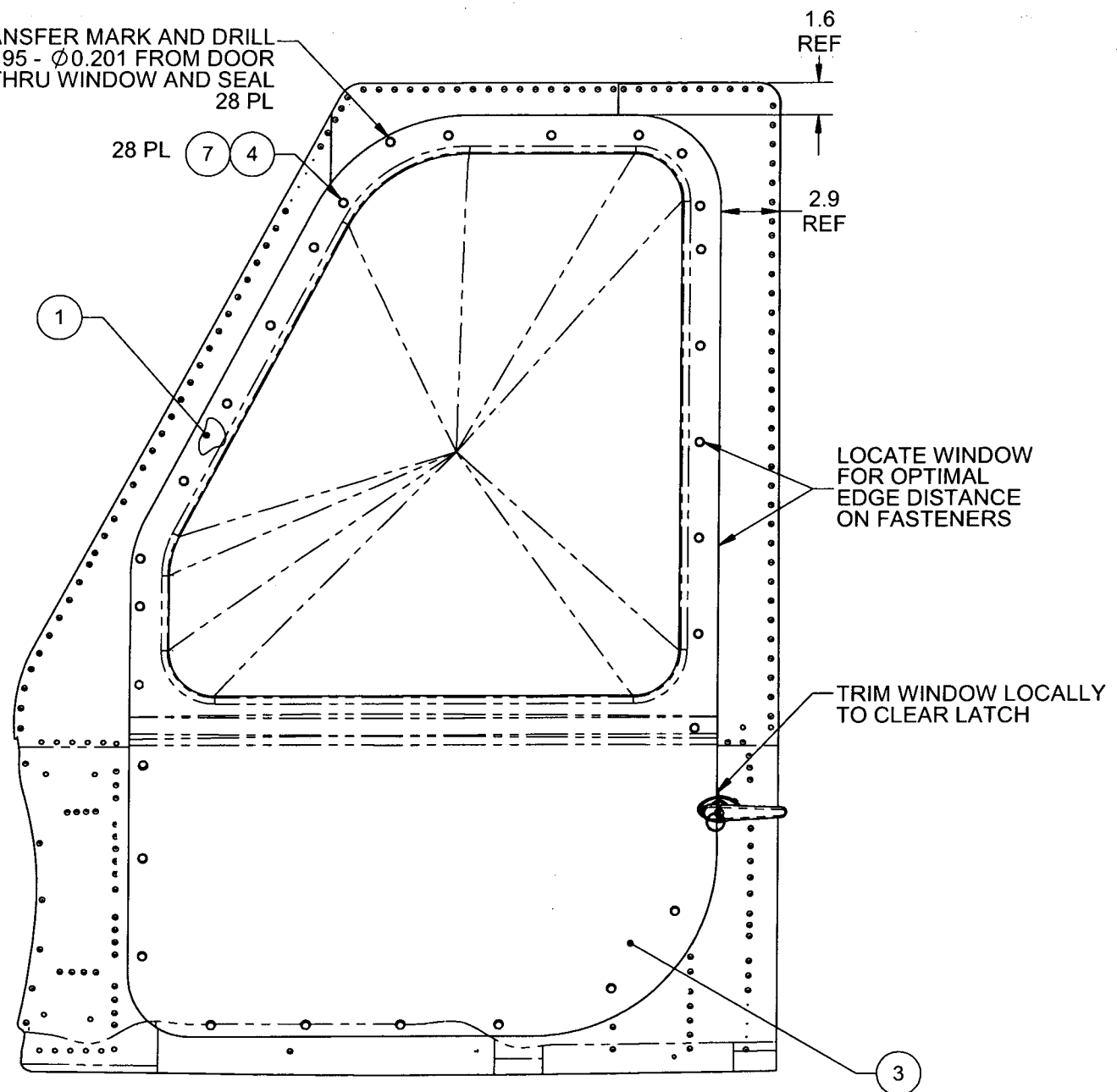


LOCATE APPROX AS SHOWN
DRILL $\varnothing 0.195 - \varnothing 0.201$ THRU
STRUCTURE WINDOW AND DOOR



DETAIL A
SCALE 2X

TRANSFER MARK AND DRILL
 $\varnothing 0.195 - \varnothing 0.201$ FROM DOOR
THRU WINDOW AND SEAL
28 PL

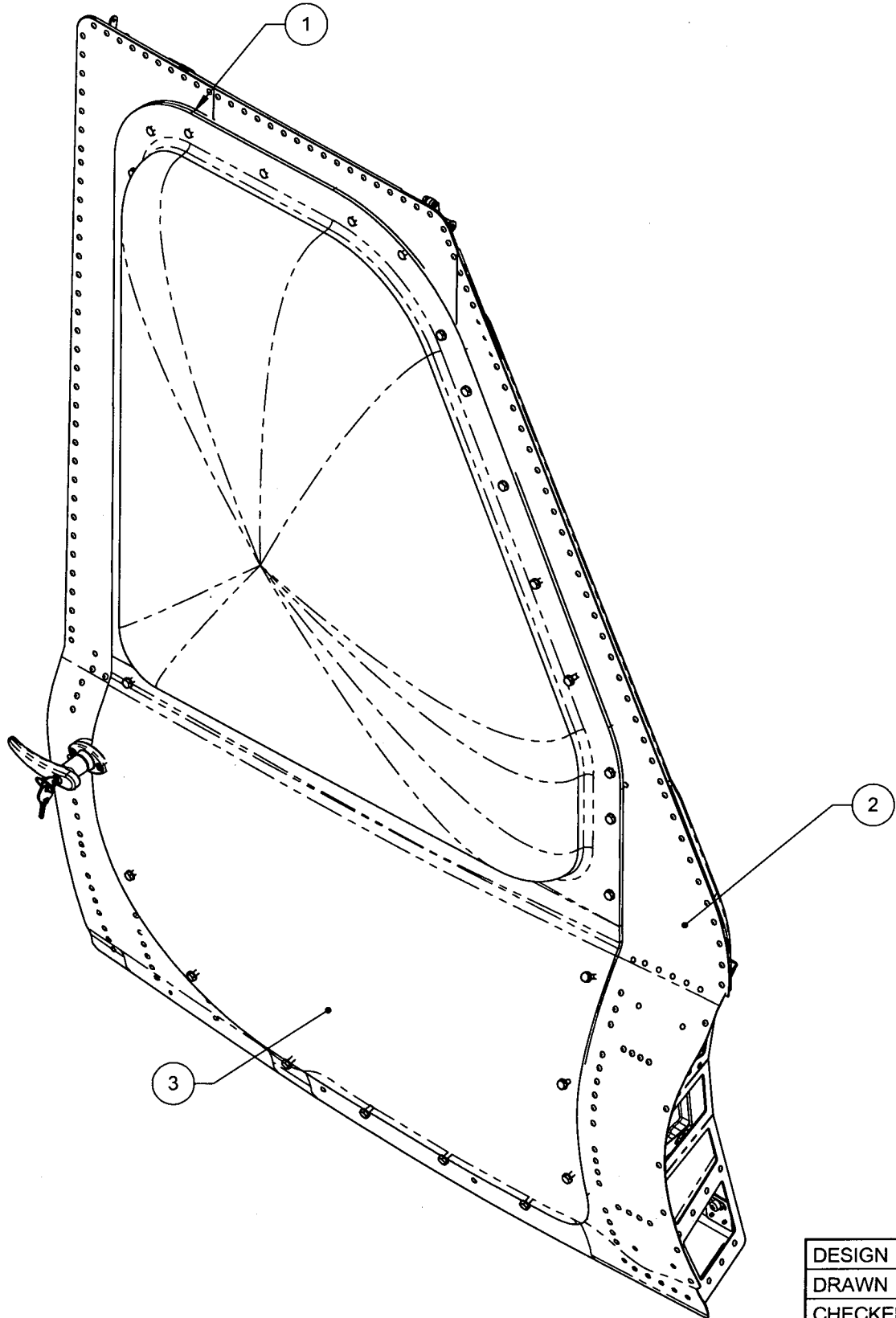


D4584-041 DOOR ASSY, HALF COMFORT WINDOW (LH)

RELEASED
2012-11-29
WP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>GP</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>DS</i>	D4584	SHEET 2 OF 4
APPROVED	<i>WP</i>	TITLE	SCALE
DE APPR.	<i>SA</i>	DOOR ASSY, HALF COMFORT WINDOW	NTS
DATE	12.10.16	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

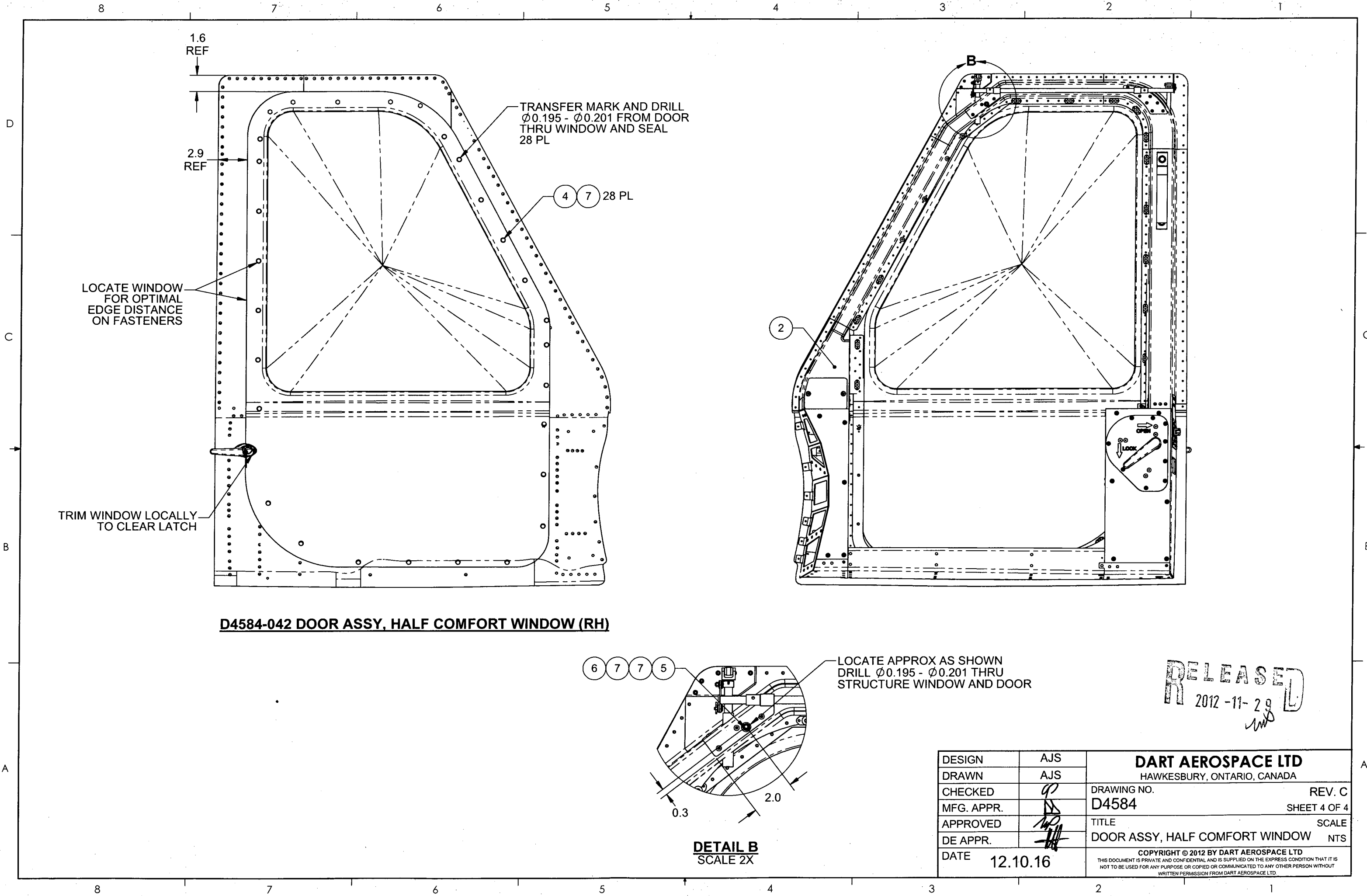
ITEM	QTY -042	P/N	DESCRIPTION
	X	D4584-042	DOOR ASSY, HALF COMFORT WINDOW (RH)
1	1	D3802-1-135	WINDOW SEAL
2	1	D4465-042	MED BELL DOOR ASSY (RH)
3	1	D4502-2	HALF HEIGHT COMFORT WINDOW
4	28	AN3-6A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	30	NAS1149D0332J	WASHER



NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: 29.58 lbs

D4584-042 DOOR ASSY, HALF COMFORT WINDOW (RH)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	DS	D4584	SHEET 3 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	HA	DOOR ASSY, HALF COMFORT WINDOW	NTS
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D4584-042 DOOR ASSY, HALF COMFORT WINDOW (RH)

RELEASED
2012-11-29
WWS

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	AS	D4584	SHEET 4 OF 4
APPROVED	TH	TITLE	SCALE
DE APPR.		DOOR ASSY, HALF COMFORT WINDOW	NTS
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